

Date: Monday, 09/02/2009 12:44:47 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 45617		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251941
This Issue	: 09/02/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D212-725-1
First Issue	: 11	Project Number	: N/A
Previous Run	: 44499	Drawing Revision	:
	Type : PURCHASED PARTS	Material	: N/A
Written By	:	Due Date	: 28/02/2009
Checked & Approved By	:	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7426 to Eagle Copters
"Assembly of D212-725-1-941 with Dart IPP D212-725-1-941"
Send a copy of this IPP

CX 10/12/09

2.0	D2127251941	tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-941	TUBE	<u>45402.1.2.</u>

Attach serviceable tags

Jan

2- EAGLE

Fabricate/Pick the following parts in accordance with:
D212-725-1-941 REV. F

MAR 09 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:44:47 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45617

Part Number: D2127251941

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS
Send this W/O back to DartKit to be stocked at Eagle

MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A.

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/10 *AS*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



h 09.03.10

Date: Monday, 09/02/2009 12:44:47 PM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	212 DETAIL PARTS
Job Number :	45617		
Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251941
This Issue :	09/02/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D212-725-1
First Issue :	/ /	Project Number :	N/A
Previous Run :	44499	Drawing Revision :	
Written By :		Material :	N/A
Checked & Approved By :		Due Date :	28/02/2009
Comment :		Qty:	1
		Um:	Each

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7926 to Eagle Copters
"Assembly of D212-725-1-941 with Dart IPP D212-725-1-941"
Send a copy of this IPP

C 20102104 ①

2.0	D2127251941	tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-941	TUBE	
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-941 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:44:47 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45617

Part Number: D2127251941

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Monday, 09/02/2009 12:44:47 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 45617		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251941
This Issue	: 09/02/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 44499	Material	: N/A
Written By	:	Due Date	: 28/02/2009 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7924 to Eagle Copters

"Assembly of D212-725-1-941 with Dart IPP D212-725-1-941"

Send a copy of this IPP

C. Goffe 10/2/09

2.0	D2127251941	tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-941	TUBE	<u>45402.1.2.</u>
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Attach serviceable tags

JP

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-941 REV. F

MAR 09 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

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QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A.

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45402 Dart Manufactured Parts - Tube Assembly

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 Dart Parts

Squawk: 1.1

Discrepancy:

Fabricate D212-725-1-941, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-941, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.1 Work Done By: Ian Warnock

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Dan Lemay on 1/30/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

Squawk: 1.2

Discrepancy:

Fabricate D212-725-1-941, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-941, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.2 Work Done By: Dan Lemay

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Ian Warnock on 3/9/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

Squawk: 1.3

Discrepancy:

Fabricate D212-725-1-941, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-941, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.3 Work Done By: Dan Lemay

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Ian Warnock on 3/9/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****